

Abstract

The invention relates to a method for alignment of individually moved sheet-shaped materials with two individually controlled frictional wheels (A, B), wherein the frictional wheels (A, B) carry out speed changes continuously during the entire process of the alignment according to a control function and in this way achieve a change from the state parameters input angle (φ_{in}) and input speed (v_{in}) of the sheet-shaped material, to the state parameters output angle (φ_{out}), output speed (v_{out}), X shift (x_{shift}) and Y shift (y_{shift}).